016683

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D3183-045
Job Sheet 211820

Part No: D3183-045 **Job Qty:** 20 pcs
Part Name: Bearing Assembly

Part Weight: 0 lbs **Status:** New **Priority:** Medium
Job Created: 7/28/20 **Job Tracking No:**
Due Date: 8/14/20 **Created By:** Marie Lajeunesse
Type: Stock **Description:**
Note: DWG REV C1 IPP A 04.02.18 New issue KJ/DS
Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Hrs	Standard Run Hrs	Workcenter/Supplier: Workcenter / Supplier Lead Time	Sign-off
130	**Small Fab - 1**	20 pcs		8/14/20	0.00	0.19	Small Fab - 1	
							Small Fab - 2	
							Small Fab - 3	
							Small Fab - 4	JUL 29 2020
							Small Fab - 5	
							Small Fab - 6	
							Small Fab - 7	
							Small Fab - 8	
							Small Fab - 9	
							Small Fab - Various 1	
140	**QC 5**	20 pcs		8/14/20	0.00	0.00	QC 5 - 10	
							QC 5 - 12	
							QC 5 - 17	
							QC 5 - 18	
							QC 5 - 19	
							QC 5 - 22	
							QC 5 - 24	
							QC 5 - 3	
							QC 5 - 43	
							QC 5 - 49	
							QC 5 - 51	
							QC 5 - 58	
							QC 5 - 68	
							QC 5 - 9	
							QC 5 - 50	
							QC 5 - 30	DAS
							QC 5 - 40	JUL 30 2020 40
							QC 5 - 61	9-89
							QC 5 - 81	
							QC 5 - 82	
150	**Packaging 3-1 - Stock - B4B**	20 pcs		8/14/20	0.00	0.00	Packaging 3 - 1 - B4B	

DART AEROSPACE

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Container No: S290916
Part: D3183 – 045
Job No: 211820
Serial No/Batch: S290916
Revision:
Inspector:
Exp Date:
Instructions: Various STC's

Date: 07/29/20

Plex 7/28/20 11:41 AM Dart.lajeunesse.marie

				Packaging 3 - 2 - B4B		DAS
				Packaging 3 - 3 - B4B ✓		JUL 31 2020 80
				Packaging 3 - 4 - B4B		ST021 9-89
				Packaging 3 - 5 - B4B		
				Packaging 3 - 6 - B4B		
				Packaging 3 - 7 - B4B		
				Packaging 3 - 8 - B4B		
				Packaging 3 - 9 - B4B		
				Packaging 3 - 10 - B4B		
				Packaging 3 - 11 - B4B		
				Packaging 3 - 12 - B4B		
				Packaging 3 - 13 - B4B		
				Packaging 3 - 14 - B4B		
				Packaging 3 - 15 - B4B		
				Packaging 3 - 16 - B4B		
				Packaging 3 - 17 - B4B		
				Packaging 3 - 18 - B4B		
				Packaging 3 - 19 - B4B		
				Packaging 3 - 20 - B4B		
				Packaging 3 - 21 - B4B		
				Packaging 3 - 22 - B4B		
				Packaging 3 - 23 - B4B		
				Packaging 3 - 24 - B4B		
				Packaging 3 - 25 - B4B		
				Packaging 3 - 26 - B4B		
				Packaging 3 - 27 - B4B		
				Packaging 3 - 28 - B4B		
				Packaging 3 - 29 - B4B		
				Packaging 3 - 30 - B4B		
				Packaging 3 - 31 - B4B		
				Packaging 3 - 32 - B4B		
				Packaging 3 - 33 - B4B		
				Packaging 3 - 34 - B4B		
				Packaging 3 - 35 - B4B		
				Packaging 3 - 36 - B4B		
				Packaging 3 - 37 - B4B		
160 **QC 21 - SA**	20 pcs	8/14/20	0.00 0.00	QC 21 - SA - 21	DAS	
				QC 21 - SA - 70	21	JUL 31 2020
				QC 21 - SA - 9	9-89	
				QC 21 - SA - 77		

Part Op Descriptions:
130 - (Small Fab) Press D3183-5 Bearing into D3183-9 Cap as per Dwg D3183.
140 - (QC5- Inspect part completeness to step on W/O)
150 - (Identify as per dwg & Stock Location:_____)
160 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
ST020 D3183-5	Bearing	20 pcs (1 ea)	130-Small Fab - 1	S952158
ST020 D3183-9	Cap	20 pcs (1 ea)	130-Small Fab - 1	S275411

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
130-Small Fab - 1	D3183-5	20	25	0
	D3183-9	20	25	0

Part Specifications

Specifications could not be found.

Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

DART AEROSPACE

NCR No.

Route update only ☐

Job: _____

Part No. _____

DISPOSITION

Rework ☐
Scrap ☐
Use-as-is ☐

DEPARTMENT/PROCESS

Skid-tube ☐ Cross tube ☐ Eng. (Non-AW) ☐ Engineering ☐
Machining ☐ Small Fab ☐ Prod. Eng. Coor. ☐ Water Jet ☐
Large Fab ☐ Finishing ☐ Rec/Store/Packaging ☐ Supplier ☐
Quality ☐

Date :	Sequence #:	QTY Affected :	MRB (QSI042)

Description Work Order Deviation	Disposition	Completed By
		Lead hand / Supervisor
		QC / QA Coordinator

Root Cause

Operator ☐
Manufacturing Process ☐
Equip/Tooling ☐
Handling/Presservation ☐
Material ☐
Product Improvement ☐
Process Improvement ☐
Human Factors ☐

FAULT CATEGORY

☐ Pressure/Forced ☐ Contamination ☐ Power Loss/Surge ☐ Positioned Wrong
☐ Bending ☐ Misaligned/off center ☐ Folio/Program ☐ Outside Tolerance
☐ Crushing ☐ BOM/Route ☐ Grain Direction ☐ Drawing
☐ Cracks ☐ Broken/Damage/Defect ☐ Weld ☐ Finish
☐ Crimp/Kink/Ripple/Wave/Twist ☐ Incomplete/Unclear Instructions ☐ Wrong Stock Pulled ☐ Part Lost/Missing
☐ Marks/Chatter ☐ Drill Holes ☐ Out of Sequence ☐ Misread
☐ Mislabeled ☐ Fit/Function ☐ Off-set/Set-up

Other/Details: